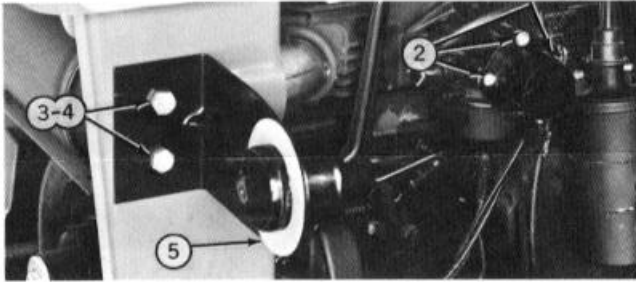


INSTRUCTIONS FOR ASSEMBLY OF
AM34091 HEAVY DUTY AIR CLEANER KIT
ON 140 TRACTORS



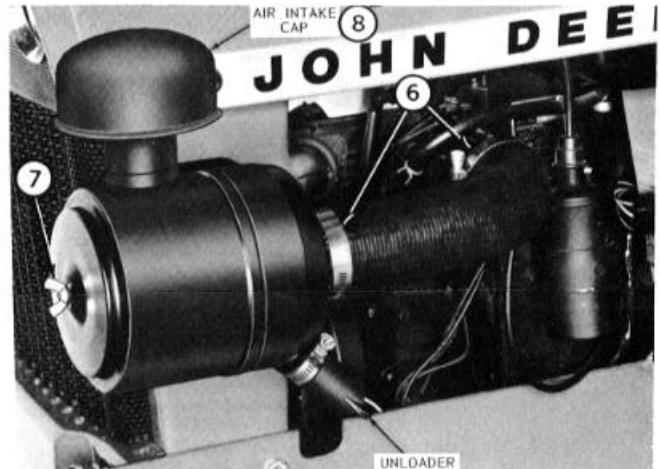
M46608 INSTRUCTIONS

1. Remove wing nut from air filter on tractor and remove cover and filter element. Remove filter base from carburetor by removing three machine screws (Not illustrated).

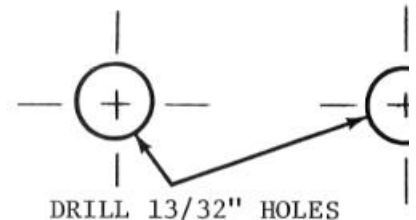


2. Install hose adapter on carburetor with three #10-32 x 1/2 inch screws and internal tooth lockwashers.
3. Drill two 13/32-inch holes in left-hand cowl using template at bottom of page to locate holes.
4. Remove front grille from tractor. Mount air cleaner bracket on cowl with 3/18 x 3/4 inch bolts using lockwashers. Reinstall grille.
5. Install gasket on front of bracket.

LITHO IN USA H71



6. Install clamps over each end of hose and install hose on carburetor and bracket. Tighten hose clamps.
7. Install air cleaner body, with filter, on support with wing screw. Be sure gasket is between body and bracket (See step 5). Tighten wing screw securely. **IMPORTANT:** Unloader must point down and air intake tube up.
8. Install air intake cap on air intake.



TRACTOR FRAME

REAR EDGE OF COWL