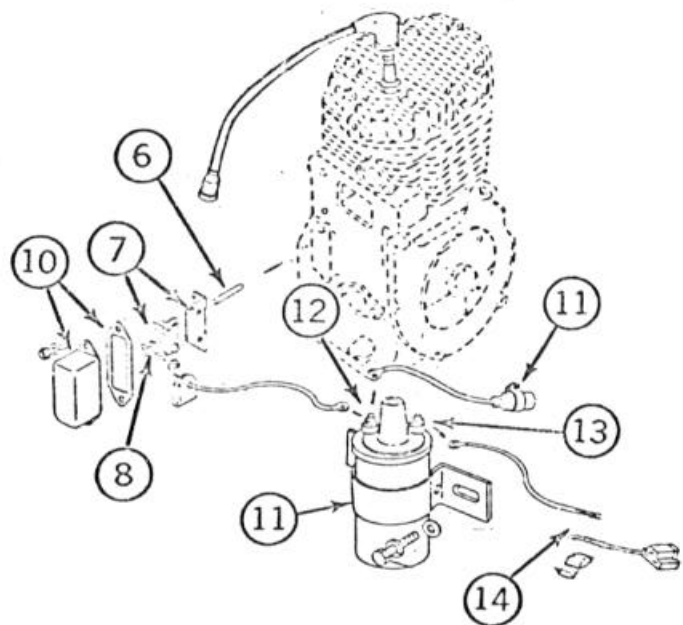
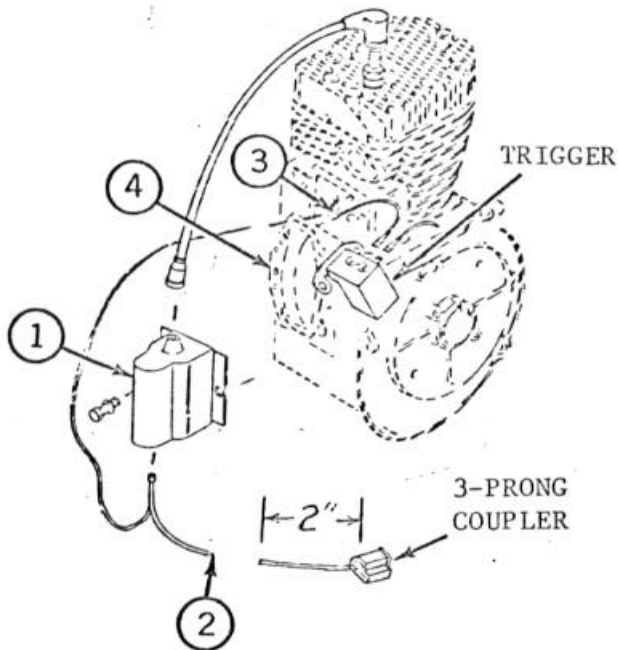


INSTRUCTIONS FOR INSTALLING
(AM 33956) BATTERY IGNITION CONVERSION KIT
ON 140 TRACTORS WITH SOLID STATE IGNITION



M 46329 Instructions



1. Disconnect and remove solid state ignition coil.

2. Cut white ignition wire, leaving 2 inches of wire next to 3-prong coupler on left side of engine.

3. Cut white ignition wire leading to trigger. Cut as short as possible and tape end. Discard remaining white ignition wire. It is not necessary to remove the trigger.

4. Drive lead plug from breaker point push rod hole. Plug will fall into crankcase. Drain oil and flush plug out of crankcase, using diesel fuel if necessary.

5. Fill crankcase with oil.

6. Install push rod.

7. Install breaker point bracket and breaker points.

8. Connect lead with rubber grommet to breaker points.

9. Gap breaker points at .020 inch.

10. Install cover gasket and cover. Position grommet in slot of cover.

NOTE: Drill a 1/2" hole in tractor frame by breaker point cover to provide access for installation of lower cover retaining screw.

11. Install ignition coil, attaching condenser on rear coil-mounting cap screw.

12. Connect condenser lead and breaker point lead to the negative (-) terminal of coil.

13. Connect coil lead to positive (+) terminal of coil.

14. Couple end of (+) coil lead to 2 inch white lead in 3-prong coupler, using connector provided.

15. Install new battery coil ignition switch included in kit.