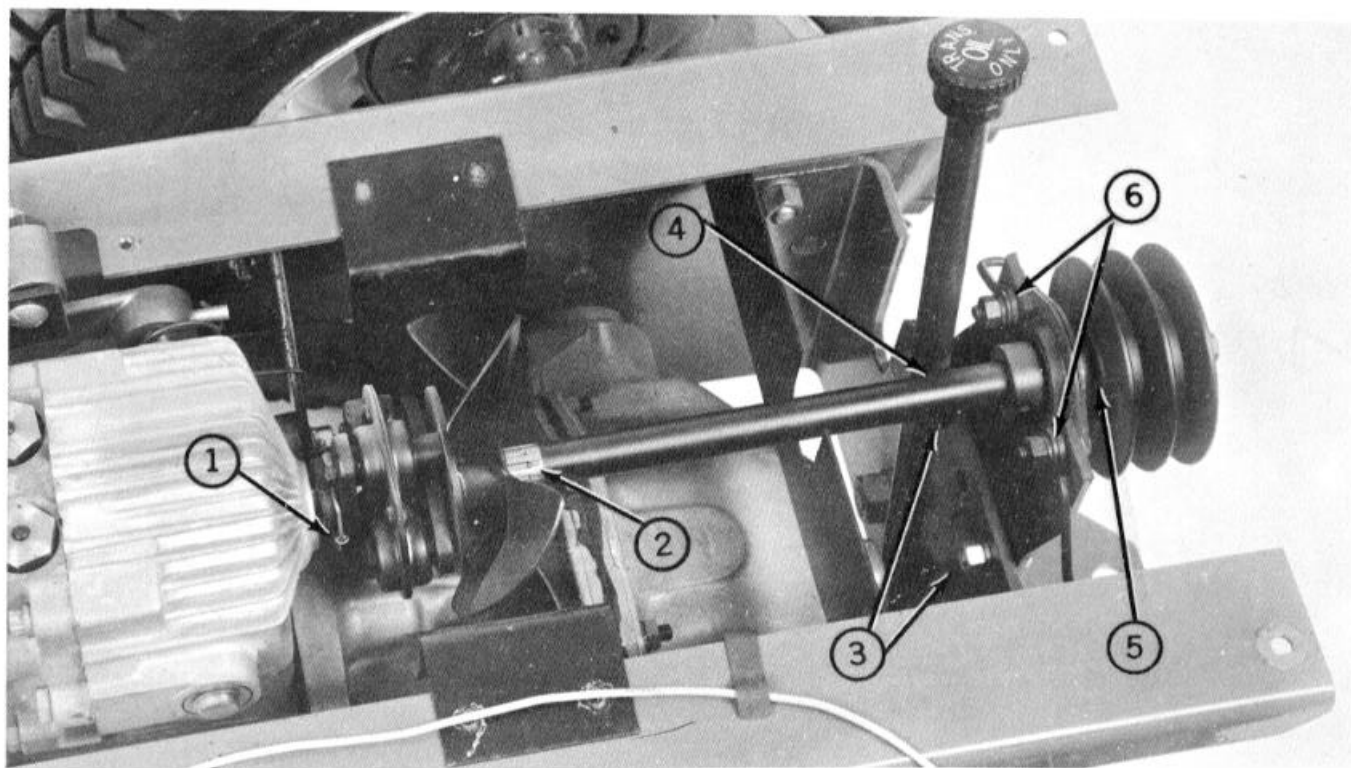


INSTRUCTIONS FOR INSTALLING  
BM 15776 (PTO Drive Assembly)  
ON 120 AND 140 (SN30,001- )TRACTORS



M 47336 INSTRUCTIONS



Remove fender deck and upper fan housing. Remove and discard fan.

1. Slip PTO fan and hub assembly onto transmission shaft. Install spring pin and secure with wire.
2. Slip splined PTO shaft into fan hub.
3. Attach rear bearing support plate to tractor hitch plate, with two 3/8 x 1-inch bolts. Place flat washers under bolt heads and lock washers under nuts. Bolt heads to the outside.
4. Align drive shaft to clear transmission oil fill pipe and tighten support bolts securely.

5. Refer to Operator's Manual and install tiller. Align PTO sheave with tiller drive sheave by adding or removing spacing washers from between sheave and bearing. Transfer washers from rear of PTO sheave as required.
6. Adjust belt guides as instructed in Operator's Manual.

Replace upper fan housing and fender deck.

NOTE

Install "Warning" decal from bag of parts on the fender deck directly above PTO sheave.

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Removal

To remove PTO drive assembly to permit installation of three-point hitch, remove mounting support plate and slide drive shaft out of fan hub.