



Meeting
Customer
Needs

Product Services Information

INSTALLATION INSTRUCTIONS

AM105074, M74640

M74640

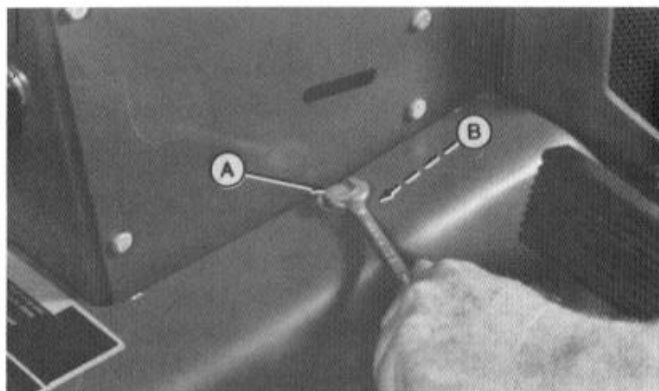
AM105074 SEAT SUSPENSION KIT
300 and 400 Series Tractors

PARTS IN KIT

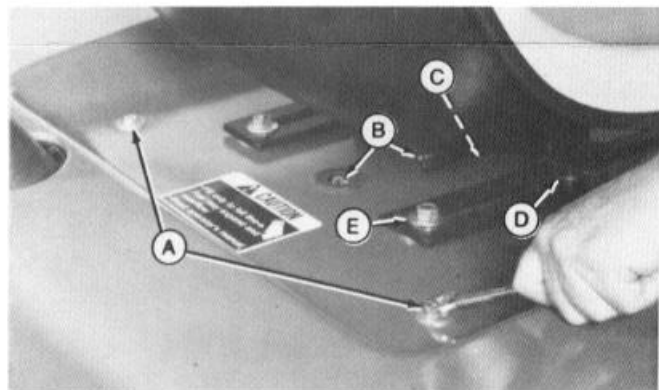
- Suspension Assembly
- Washer .578-in. (2 used)
- Washer M13 (2 used)

PREPARE TRACTOR

NOTE: On 420 and 430 Tractors, remove 2-speed axle shift lever knob and differential lock knob.



1. Remove front fender deck bolts and washers (A). DO NOT lose spacers (B) between deck and frame.



2. Remove rear fender deck nuts (or bolts) and washers (A).
3. Disconnect seat switch (B).
4. Remove fender deck from tractor to work bench.

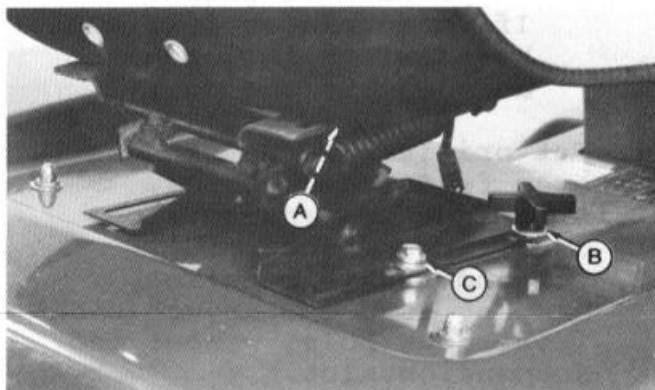
REMOVE SEAT AND SUSPENSION

300 Series and 420 Tractors:

1. Remove four cap screws and washers (C) from seat.

NOTE: See if you have the early style cushion seat switch or the new style button seat switch. If you have the button switch, transfer it to the new suspension (see Figure 4 on Page 2).

2. Set seat aside.
3. Remove knobs and washers (D).
4. Remove shoulder bolts and washers (E).
5. Discard washers (E) ONLY.
6. Remove and discard original suspension.



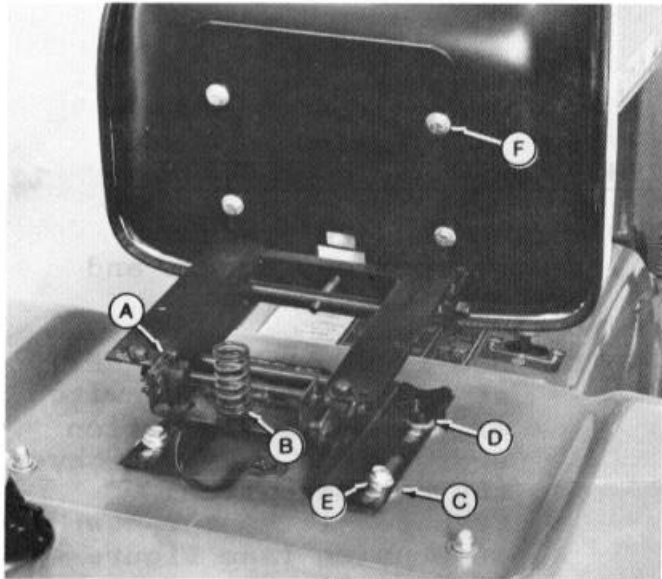
430 Tractors:

1. Remove four cap screws and washers (A) from seat.

NOTE: See note for 300 Series and 420 Tractors above.

2. Set seat aside.
3. Remove knobs and washers (B).
4. Remove shoulder bolts and washers (C).
5. Discard washers (C) ONLY.
6. Remove and discard original suspension.

INSTALL NEW SUSPENSION:



NOTE: Suspension shown here is on a new 430 Tractor (Serial # 475001 and up) equipped with new style seat switch (A) and spring (B). If your tractor has this new switch, it must be transferred to the new suspension as shown. If your tractor DOES NOT have switch (A), remove and discard spring (B).

1. Put original large washers (C) over fender deck holes.
2. Align new suspension slots over large washers (C).
3. Put underneath mounting bracket stud up through right front deck hole, washer and suspension slot.
4. Put washer and knob (D) on front stud. DO NOT tighten.
5. Repeat Steps 4 and 5 for left side.
6. Put one small washer from bag of parts on rear shoulder bolt.
7. Put one large washer from bag of parts on next.
8. Install shoulder bolt with two washers (E) in right rear hole and tighten. BE SURE shoulder of bolt is inside slot of suspension.

9. Repeat Steps 7 through 9 for left side.
10. Fasten seat to suspension with original cap screws and washers (F).
11. Install fender deck on tractor.
12. Connect seat switch.
13. Adjust seat for operator.